



## Softell DKG250N

### Compounded Polyolefin

#### Product Description

Softell DKG250N is a 25% glass filled, thermoplastic polyolefin elastomer compound for injection molding. The grade has been designed primarily for automotive interior applications that require low gloss, soft touch, very high rigidity, impact and good scratch and mar resistance.

#### Product Characteristics

Test Method used	ISO
Processing Methods	Injection Molding
Features	Ductile, Low Gloss, High Impact Resistance , Scratch Resistant, Soft
Typical Customer Applications	Interior Applications

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	15	g/10 min
Density (23°C)	ISO 1183	1.06	g/cm <sup>3</sup>
<b>Mechanical</b>			
Tensile Stress at Yield (23°C)	ISO 527-1, -2	42	MPa
Tensile Strain at Yield (23°C)	ISO 527-1, -2	12	%
Flexural modulus (23°C)	ISO 178	2750	MPa
<b>Impact</b>			
Notched izod impact strength	ISO 180		
(23°C)		42	kJ/m <sup>2</sup>
(-30°C)		20	kJ/m <sup>2</sup>
<b>Thermal</b>			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	142	°C
<b>Additional Information</b>			
Mold shrinkage	ISO 294-4		